

*Caterpillar*



**caterpillar**

made in the Milky Way

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## 1. Introduction: the Caterpillar family

The caterpillar family comprises a number of roof and dome products. All of them are **fully compatible** with the [Lunático CloudWatcher](#) and other monitors, such as Hydreon's rain gauges.

The [CaterpillarR](#) (relay model) is the first one to have been released to the market.

## 2. Caterpillars for dome control

The Caterpillar models for dome control are aimed at **manufacturers and system integrators, and DIY-oriented astronomers**. They are capable of driving 3-phase, DC, and stepper motors (with external drivers). They work with a single board **(model R)** or 2-board system that communicates via Wi-Fi, and is ASCOM-compatible.

### Elements

The part in charge of the **rotation** is made up of a PCB (the actual Caterpillar board), connected to a motor (again, any of 3-phase, DC or stepper) and to a *home* switch.

The part in charge of the **shutter** depends on whether it has one or two elements:

- If it has just one element, the motor can be any, same as for the rotation, and it will also need two limit switches.
- If, however, it has two elements, the main one can be a stepper or 3-phase motor, while the second element (AKA the flaps), have to be driven by DC (motor or linear actuator). The flaps also need their limit switches.

### Assembly

The manufacturer / integrator will be responsible for assembling their own cabinet, using a caterpillar and a few other components—depending on the selected motor. Lunático will provide the necessary diagrams for the entire assembly, as well as technical support where necessary.

Please check the final sections of this document for electrical diagrams.

**WARNING: while mostly safe voltages are involved (clear exception—3 phase motors), there is always a real risk when dealing with electrical circuits. Seek assistance if needed and comply with your local regulations. The responsibility is yours.**

### Necessary software

Aside from the Caterpillar specific software to each model (see below), you will need to have downloaded and installed the ASCOM platform, available from <https://ascom-standards.org/>.

As well as the [ASCOM platform](#), you will need to install the Caterpillar's software and its USB drivers—**the software and drivers are the same for both models**.

—The Caterpillar's **software** includes the ASCOM driver and is available from [this link](#). It has two components, the dome driver and a safety monitor for the optional weather input (recall that a [CloudWatcher](#) can be used for this purpose).

—The Caterpillar's **USB drivers** can be found at [this link](#).

## **2.1. Caterpillar**

The Caterpillar is the “full” model with separate boards to control the rotation and shutter.

If the shutter board is installed in the rotating section of the dome, provisions have to be made for it to be powered: a battery (charging at the park position), or conductor rails (busbar system) are two possible options.

The rotation unit needs a home sensor, while the shutter will need at least two limit switches.

On power on, both boards will connect via an internal Wi-Fi. The observatory controller computing must be connected to the rotation board. This can be done via USB or Wi-Fi—for the moment, we will use USB for the initial setup.

## **2.2. CaterpillarR**

The CaterpillarR is the Caterpillar model that works with relays (hence the R). It is designed to retrofit existing observatories with manual operation. For observatory domes designed to be manually operated by four buttons (to open the shutter, close it, rotate clockwise and rotate counter-clockwise), the CaterpillarR **automates these functions** via four relays, wired in parallel with the buttons on the control unit.

Rotation of the dome is measured by a rotary encoder, and the home position is confirmed by a proximity switch. The combination of these allows for **very precise positioning of the dome**.

### 2.1.1. Installing the software

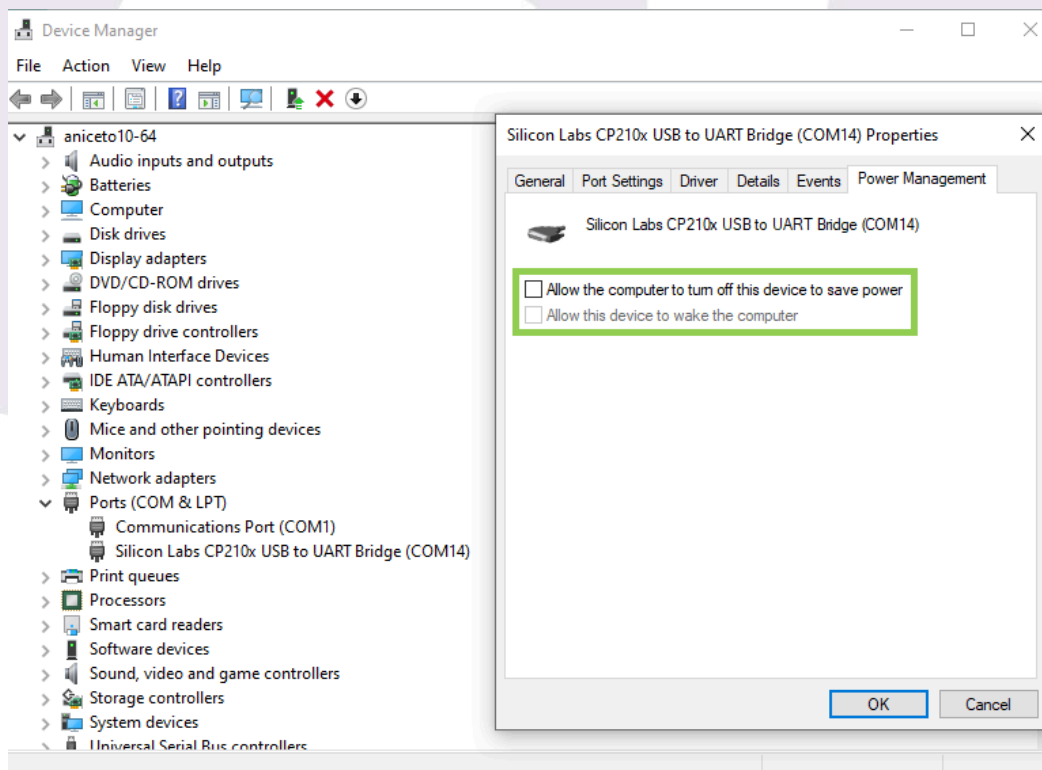
As mentioned above, the software and drivers are the same for both models. Refer to [this section](#).

### 2.1.2. Setting up the hardware

Connect your computer to the CaterpillarR with the provided USB cable, and turn the CaterpillarR on. Windows will detect a new device and install the drivers automatically.

In order to find out which COM port has been assigned to your CaterpillarR, use the Windows Device Manager—this number will always be the same for your device, and will be required to configure the connection.

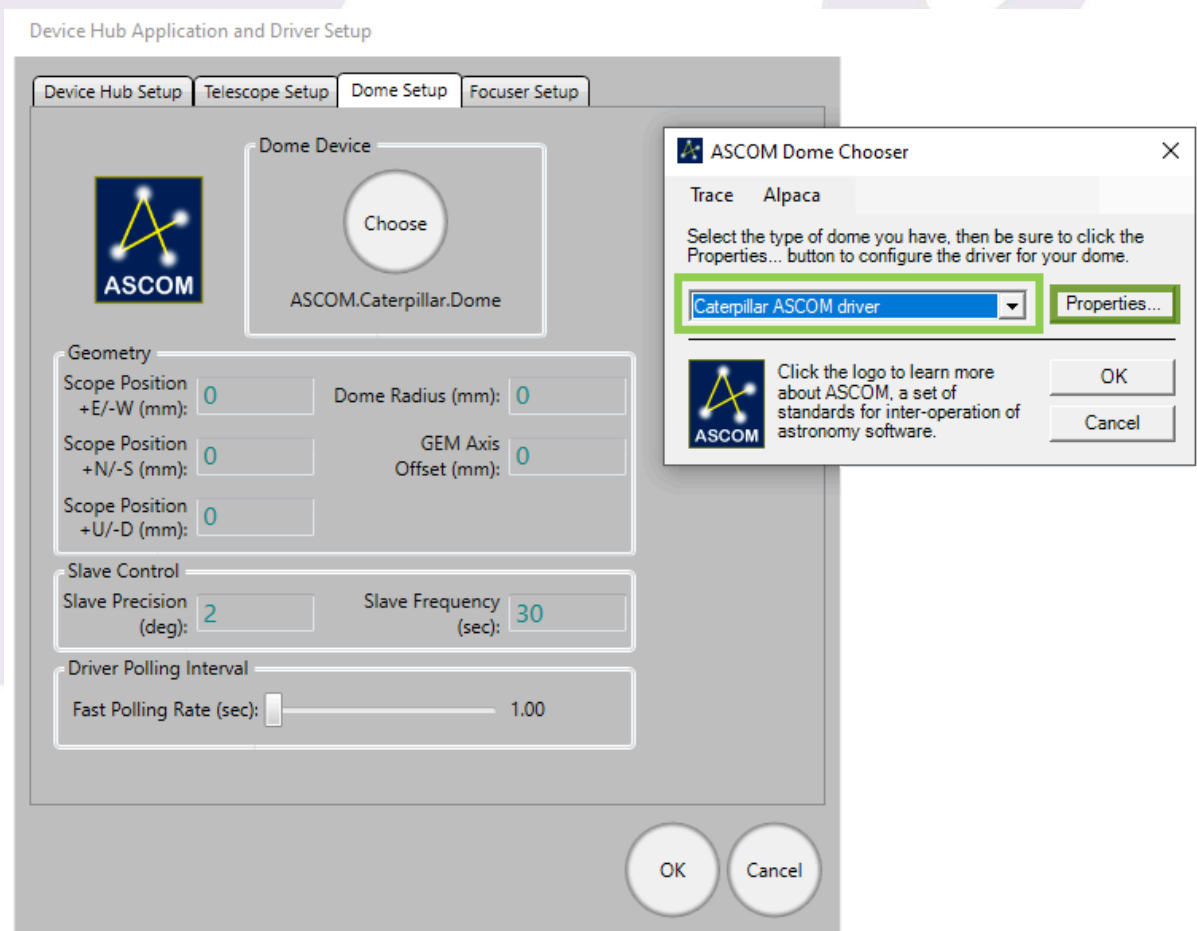
You should also disable the power saving feature of the USB port.



### 2.1.3. Connecting the driver to the ASCOM device hub

*Note: some programs, such as Voyager or Sequence Generator Pro, include their own dome to telescope slaving. It is up to you to choose the software to synchronise both elements. The ASCOM Device Hub is used here for reference.*

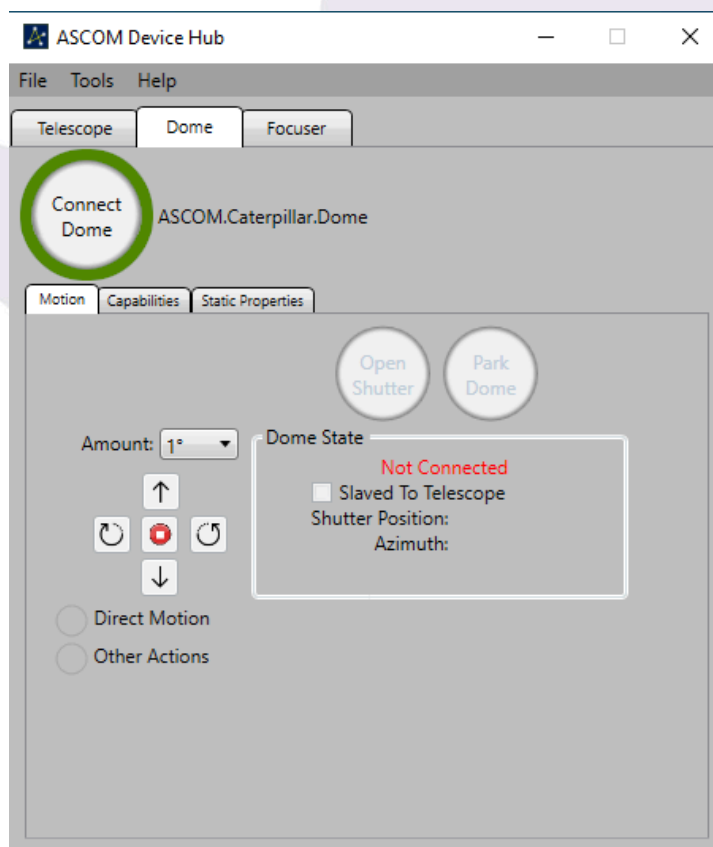
- ★ Launch your dome control program, ASCOM Device Hub in this example—run it from the ASCOM menu (Start Menu → ASCOM platform 6).
- ★ Select the menu *Tools* → *Setup*.
- ★ Select the *Dome Setup* tab.
- ★ Select **Caterpillar ASCOM driver**.



- ★ Click on *Properties*, to open the *Caterpillar Setup* window.



- ★ From the *USB - Comm Port* dropdown menu, select the port number associated with the dome rotation unit USB port connection identified earlier in the Device Manager.
- ★ Click **OK** on this window, and then again on the *Dome Setup* window.
- ★ Select the *Dome* tab on the *ASCOM Device Hub* window, and click **Connect Dome**.

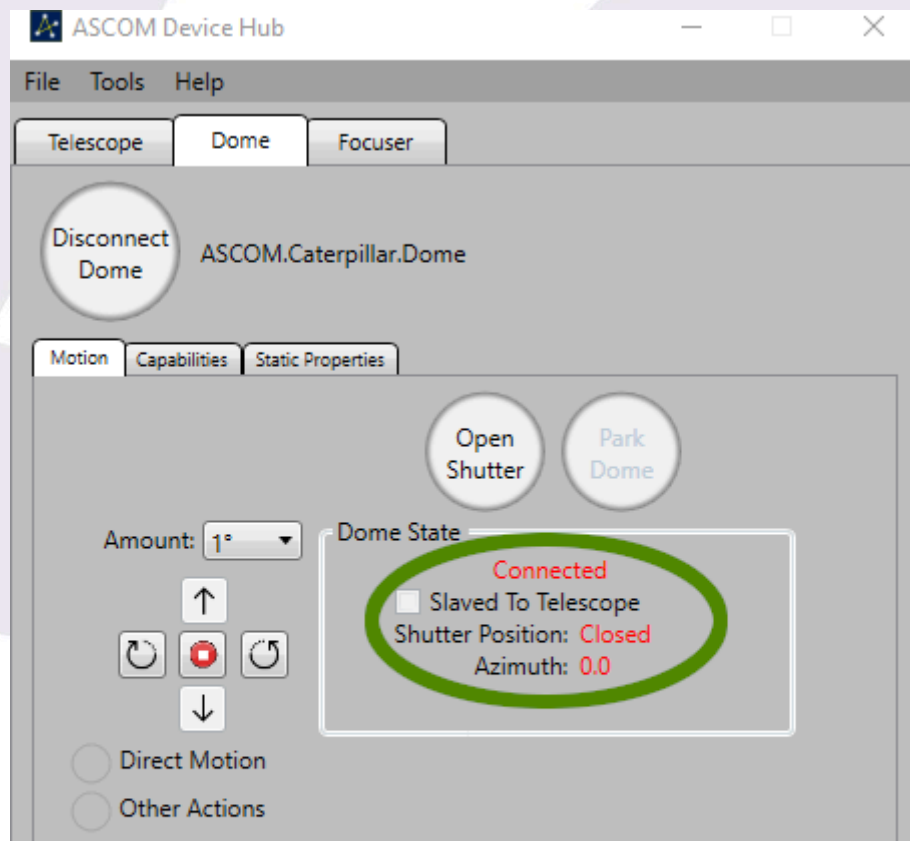


You can now control your dome via any ASCOM compatible Windows software.

### 2.1.4. Synching the telescope and the dome

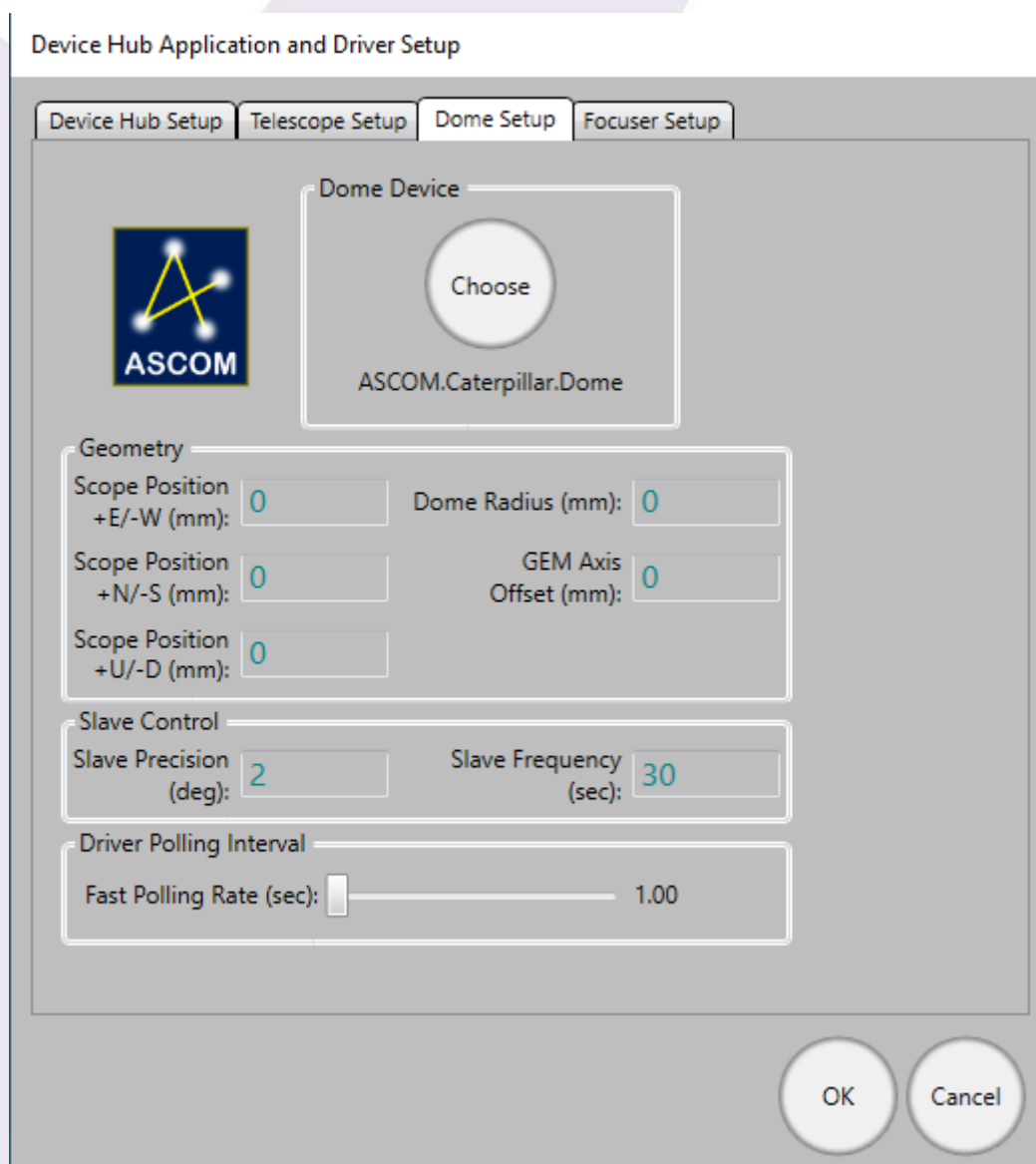
First off, set up the telescope driver, analogously to how you just set up the dome. Afterward, follow these steps:

- ★ Select the menu *Tools* → *Setup*.
- ★ Select **Telescope Setup** and select your telescope model, and confirm pressing **OK**.
- ★ To slave the dome to your telescope, check the *Slaved to telescope* option box.



Your dome will be **following your telescope** from now on!

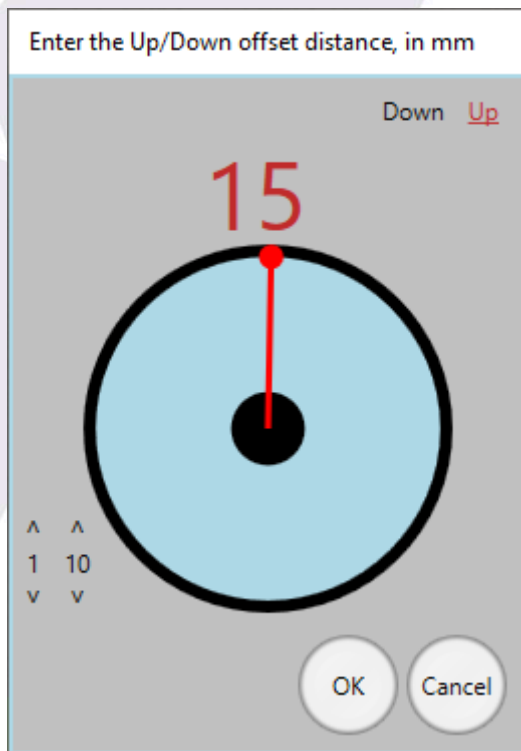
It would be a good idea to test your system now by checking the shutter operation and that the rotation buttons also operate correctly. If everything is working correctly, disconnect the dome from the *ASCOM Device Hub* and go to the *Dome Setup* page for more dome geometry and other configurations.



Unless the telescope rotation is perfectly centred on the dome and uses a form mount, it will be necessary for the software to correct for the misalignment of the axis. This can be done in the geometry section, specifying the values for each misalignment:

- E/W** → for the typical pier, at the centre of the dome this value will be 0.
- N/S** → for German Equatorial Mounts, there will be some North (for the Northern Hemisphere) or South (for the Southern Hemisphere) displacement, increasing as the distance from the equator does.
- Up/Down** → the displacement of the telescope rotation point from the centre of the dome sphere.

For each value, we'll see a window to adjust it:



Other geometry values:

– **Dome Radius.**

– **GEM Axis Offset** → length of the distance between the RA axis and the centre of the telescope. For fork mounts, this will be 0.

The remaining configuration parameters are:

– **Slave precision** → the margin for error, which decreases with increasing telescope aperture. The default value is 2 degrees.

– **Slave frequency** → how often the alignment will be checked. The default setting is every 5 seconds.

– **Driver polling interval** → how often the Device Hub will contact your Caterpillar. The default setting is every 2 seconds.

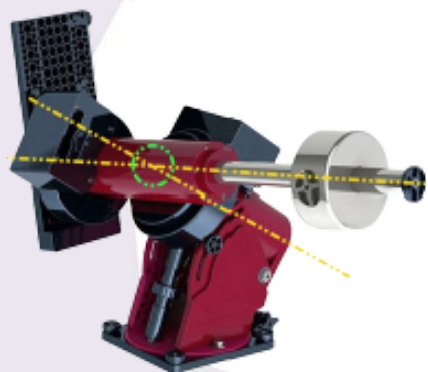
### [Geometry measurements explained](#)

In order to synchronise your dome with a telescope, you must provide information about the telescope geometry and how it's positioned within the dome.

***Important note:*** the computations required for scope-dome synchronisation are non-trivial and somewhat sensitive to small input errors. Therefore, to get accurate scope-dome synchronisation across the whole sky, your geometry settings must be as accurate and precise as possible.

The meaning of each setting will be explained in detail, but first a note about origins.

The **scope position offset** is the amount by which the telescope's centre of rotation is offset from the centre of the dome's rotation. It is important to understand where the telescope's centre of rotation is located. This is not necessarily over the centre pier and is, in fact, the intersection between the polar (right ascension) axis and the declination axis. In the following examples, the centre of rotation is circled in green:



Note that the point of interest is inside a solid object! This makes measurement difficult, but it's important that it be as precise as possible. You may need to use some ingeniousness to obtain your measurements. One possible approach is to measure the distance to the edge of the axis and then add the axis's radius.

Similarly, the centre of rotation of your dome is an imaginary point in space. This can be found by dropping a plumb line from the centre of the roof and then registering the point along that line that is level with the top of the dome walls. This point, the **dome's centre of rotation**, is the origin for all your geometry measurements.

The N/S, E/W and Up/Down parameters describe by how much the mount intersection point is offset from the centre of rotation of the dome. The best way to measure this is often by taking differences.

- ★ First identify the four cardinal points (North, East, South, West) around the rim—remember that North is True North, not Magnetic North. You may wish to mark these points for future reference.
- ★ Then measure the distance between the intersection point of the telescope to the north, south, east and west points of the dome rim.
- ★ Your N/S offset is then your measured South distance minus your measured North distance. This will be positive if the offset is to the North and negative if it is to the South.

$$N/S \text{ Offset} = \text{measured distance to South} - \text{measured distance to North}$$

- ★ Similarly, your E/W offset is the measured distance to West minus that to East.

$$E/W \text{ Offset} = \text{measured distance to West} - \text{measured distance to East}$$

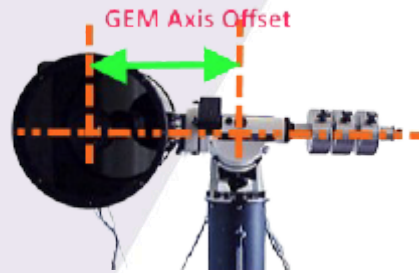
- ★ The Up/Down distance is the height of the mount's intersection above the dome's rim. Positive means the mount's intersection is above the rim, negative that it's below. One way to measure this would be to place both the declination axis and the telescope tube perfectly horizontal (using a spirit level) and measure the height above the floor of the centre of the telescope tube, or the counterweight shaft; then subtract the height of the dome's rim to give the Up/Down offset.

$$Up/Down \text{ Offset} = \text{counterweight shaft height above floor} - \text{height of dome's rim}$$



- ★ The final measurement is the “GEM axis offset”, which is the distance from the intersection point to the centre of the telescope tube. Again, this can be difficult to determine as it is in the middle of a solid object. The best way to approach it may be to measure the distance from the intersection point to the top of the saddle plate, then from the saddle plate to the centre of the telescope tube (or measure the diameter of the tube and divide by 2 to get the radius), and then add them together.

*GEM axis Offset = intersection to saddle plate – tube radius*



**Note:** aim to be as accurate as you can in all the measurements, as the accuracy will affect how well synchronisation works. Aim for a precision of at least 1 cm, and ideally 1 mm. It is worth taking some time to get accurate results and hopefully you will only need to do this once.

### 2.1.5. Safety measures

The system includes several advanced safety features:

- Up to two rain / weather sensors can be connected, with a normally open relay (such as the Hydreon [RG9](#) / [RG11](#) rain detectors, plus the [Lunático CloudWatcher](#)). In case of rain or bad weather, **the system will automatically close the shutter.**
- Should the home sensor not be found after a complete revolution, the system will stop and issue a warning.
- If the encoder does not detect motion, the system will stop and issue a warning.

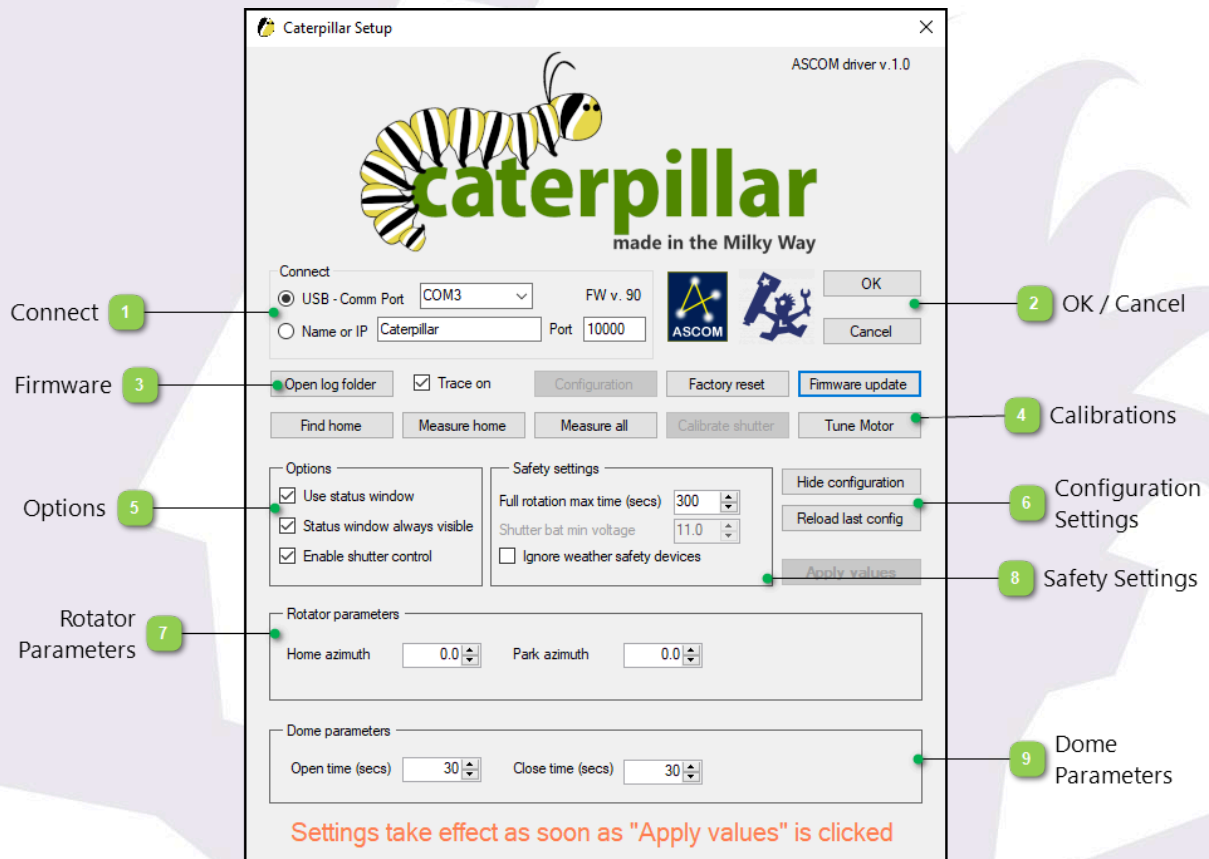
Please note that this system does not include open and close limit switches (they can be fitted optionally). The **opened or closed status is assumed** after operating the buttons.

### 2.1.6. Advanced configuration

**Important note:** the CaterpillarR must be calibrated before the first use and after a factory reset has been carried out.

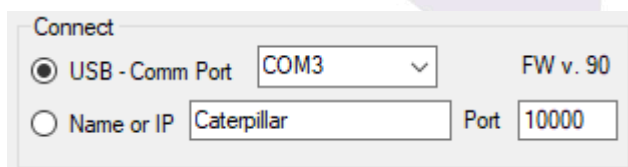
The CaterpillarR's default settings cover most observatory set-ups. However, if you want to change these settings or preferences, you can do so by following these instructions.

- ★ Click on *Properties* on ASCOM Device Hub, *Setup* → *Dome Setup* window. This will open the CaterpillarR Setup window.
- ★ Click on **Configuration**.



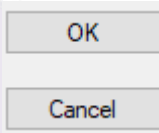
## 1. **Connect:**

Shows how the CaterpillarR is connected to your observatory computer.



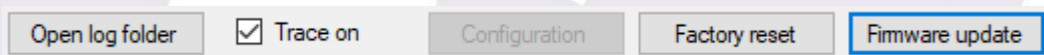
## 2. **OK / Cancel:**

Select OK to confirm or Cancel to discard changes.



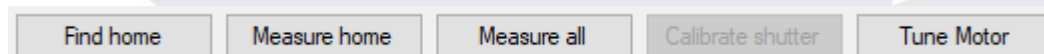
### 3. Firmware:

- **Open log folder**: opens the folder where the system log is stored.
- **Trace on**: select this option if you are encountering problems.
- **Factory reset**: returns the CaterpillarR to its default settings and **erases the calibration**.
- **Firmware update**: firmware can be updated from the internet or from a downloaded file.



### 4. Calibrations:

- **Find home**: moves the dome to the home position, and checks that the sensor is active.
- **Measure Home**: rotates the dome until the home sensor is found, and then carefully measures its size, so that in future an accurate synchronisation can be made.
- **Measure All**: determines the home position and performs a full rotation until the same point is reached again.
- **Tune Motor**: makes a number of small adjustments to the motor in order to measure and enhance accuracy.



### 5. Options:

- **Use status window**: displays some information and controls. If checked, it will pop up on your screen every time the CaterpillarR is active.
- **Status window always visible**: keeps the Status window visible, on top of other windows.
- **Enable shutter control**: check this option only if you have a CaterpillarR Shutter Unit installed.

Options

- Use status window
- Status window always visible
- Enable shutter control

## 6. Configuration settings:

- **Hide configuration**: removes the configuration display.
- **Reload last config**: reloads the last saved configuration.

Hide configuration

Reload last config

Apply values

## 7. Rotator parameters:

- **Home azimuth**: the physical position of the home sensor.
- **Park azimuth**: specifies where the dome will point when not in use. Upon power-up, **it will be assumed to be in this position**.

Rotator parameters

Home azimuth  Park azimuth

## 8. Safety settings:

- **Full rotation max time**: the maximum time the dome can be rotating with no home sensor detection. If exceeded, the system will stop and signal an error.
- **Ignore weather safety devices**: disable hardware inputs from external weather safety devices.

Safety settings

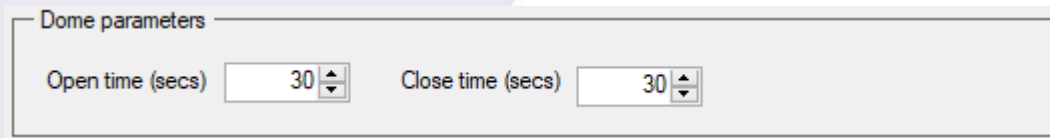
Full rotation max time (secs)

Shutter bat min voltage

Ignore weather safety devices

## 9. Dome parameters:

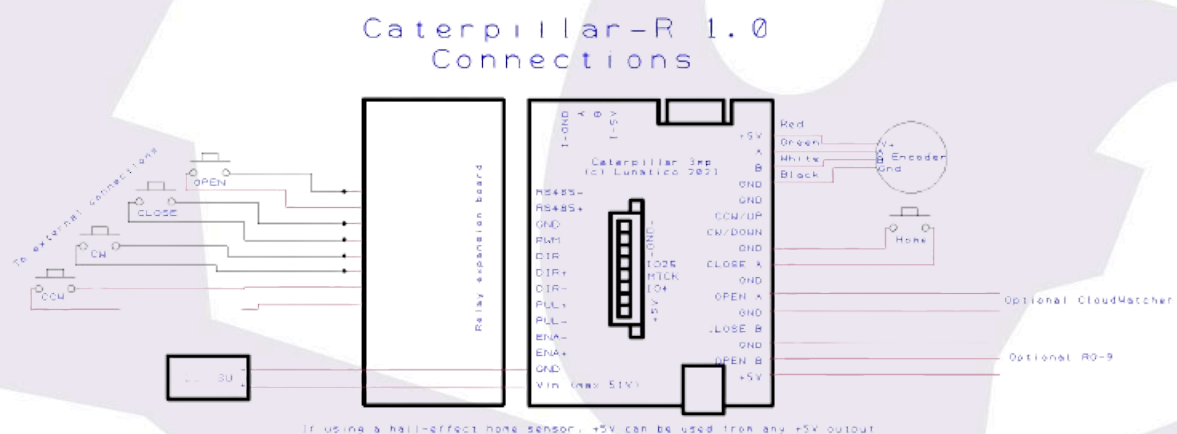
—**Open / Close time**: specifies the time the relays have to be activated to ensure a complete open or close operation.



### 2.1.7. Connection diagrams and notes

Note the right side of the board (as depicted) is devoted to inputs (limit switches, encoder, etc) while the left one is the control / output side.

#### CaterpillarR connections



*Click on the image to be redirected to the original, full-size one.*

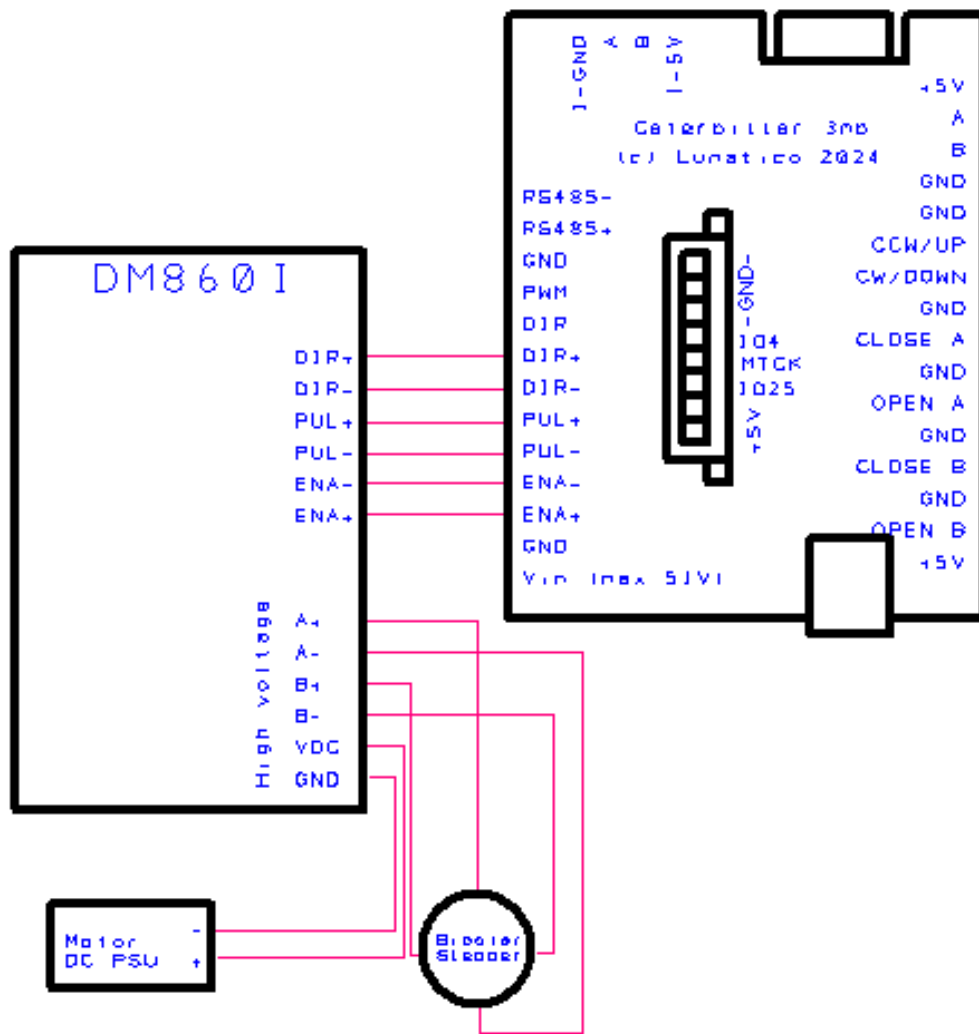
#### Caterpillar—element by element connection diagrams

As there are too many elements to clearly show in a single diagram, every individual one will be represented.

#### Stepper motor connection

Note that the external driver can be the one shown, DM860I, the TB6600 or any other accepting 5V control signals. Also, note that the board can be powered with up to +51V dc.

# Stepper motor connection



## CFW300 Variable frequency drive connection

For the CFW300 to be able to communicate with the Caterpillar and work in the expected way, a few parameters have to be adjusted:

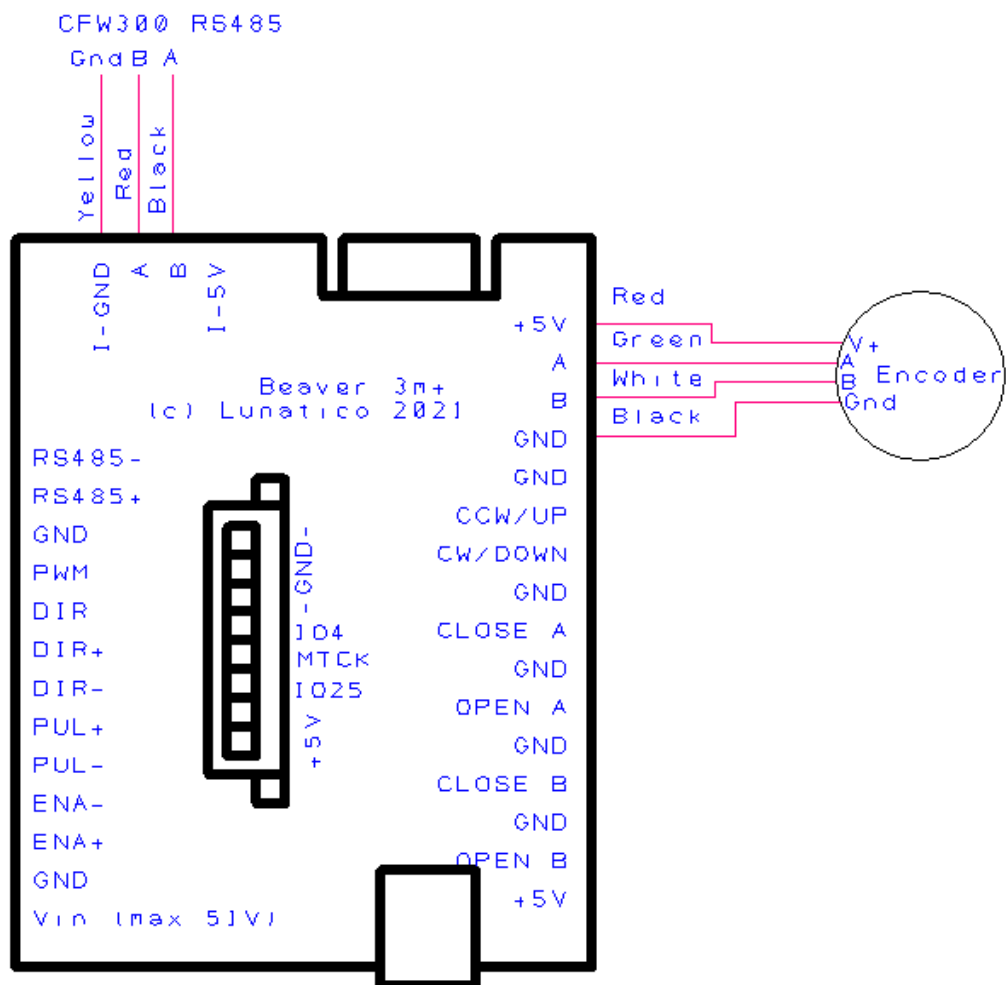
Param	Description	Value	Remarks
220	LOC/REM Selection Source	4	DIx
222	REM Reference Selection	9	Serial/USB
223	LOC FWD/REV Selection	4	DIx
224	LOC Run/Stop Sel.	1	DIx
226	REM FWD/REV Selection	5	Serial/USB (FWD)
227	REM Run/Stop Selection	2	Serial/USB
228	REM JOG Selection	3	Serial/USB
263	DI1 Input Function	9	LOC/REM
265	DI3 Input Function	4	Forward Run
266	DI4 Input Function	5	Reverse Run

308	Serial Address	1	1 to 247
310	Serial Baud Rate	1	19200 bits/s
311	Serial Bytes Config.	1	8 bits, even, 1
312	Serial Protocol	2	Modbus RTU Slave
313	Action on comms err	1	Ramp stop
314	Serial watchdog	5	Secs
316	Serial interface status	Comms feedback:	0 inactive, 1 active, 2 watchdog error

... after this configuration, the CFW300 will obey commands sent by the serial (RS485) port, by the Caterpillar, and will also be capable of manual operation with the flip of a switch. See below.

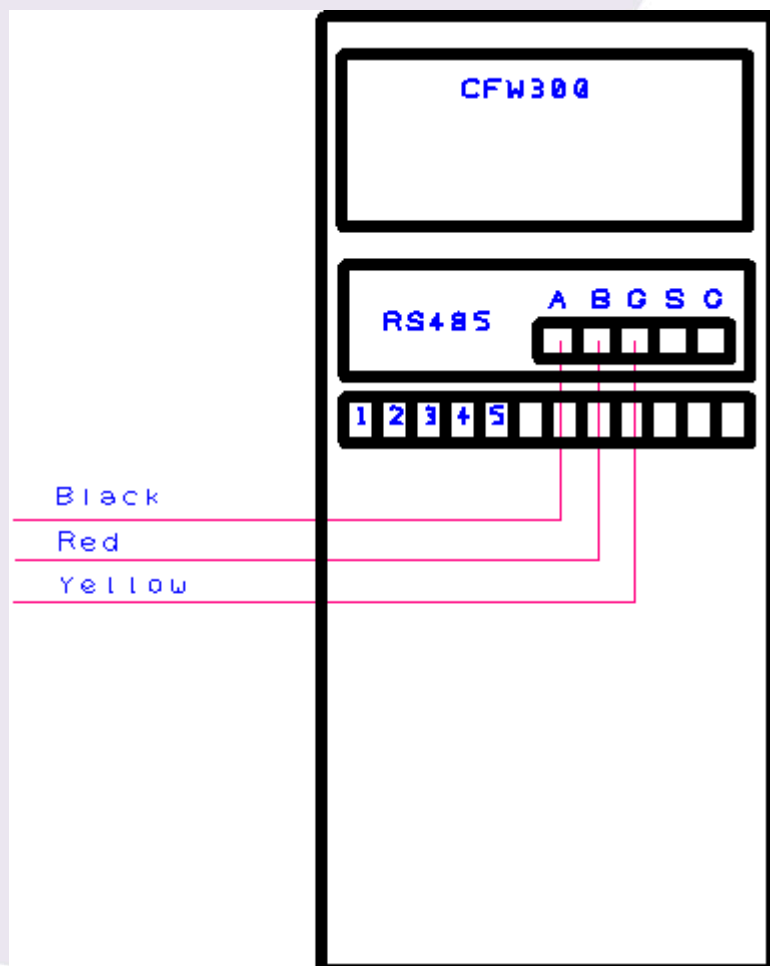
Cabling, Caterpillar to CFW300 (please note red cable is B at the Caterpillar, A at the CFW300, same reversal for black cable):

## CFW300 connection

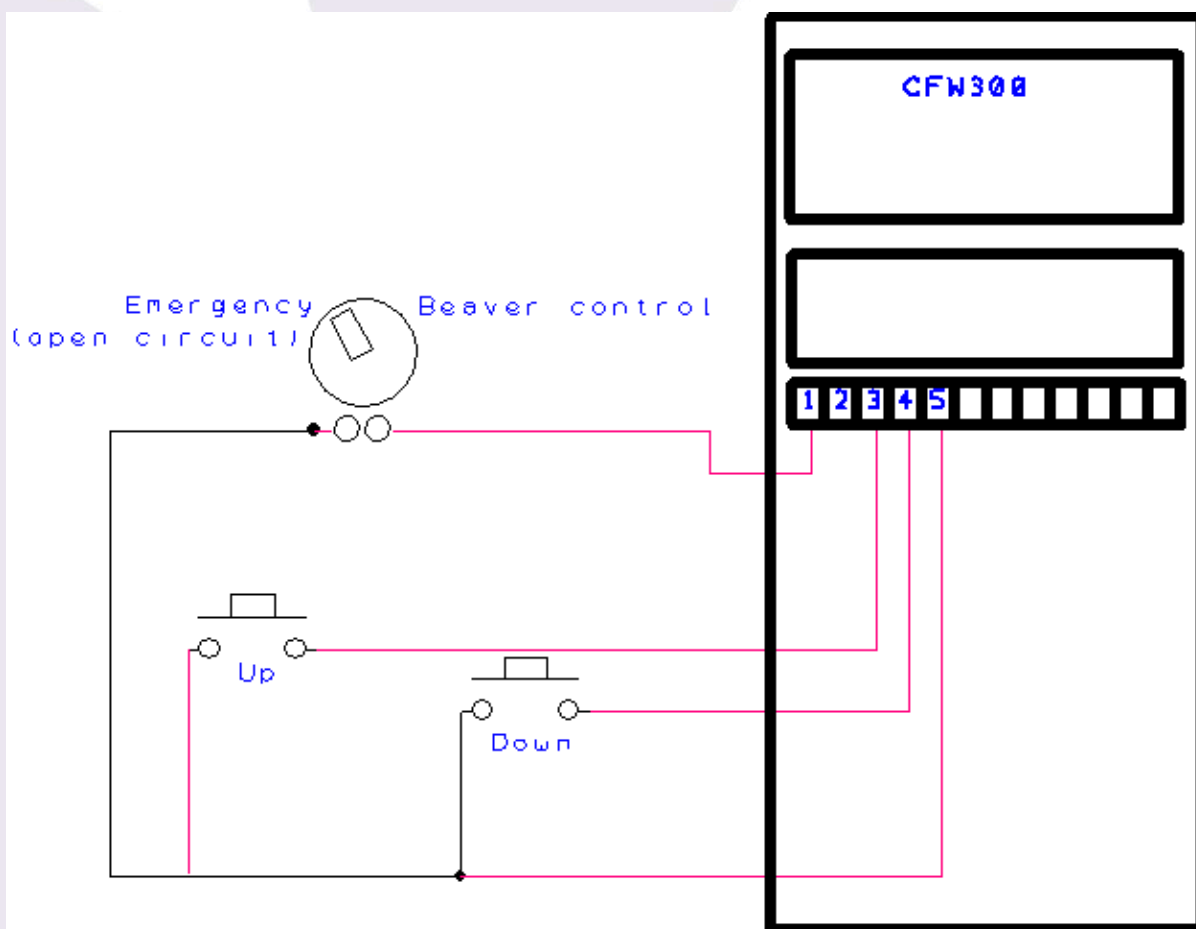


You will need a home sensor (see below for two different options), a DC power supply, and optional control buttons (also below).

For clarity, same RS485 connection CFW300 side:



...and the optional emergency circuit (meaning, for if the Caterpillar communications fail). If you don't need this, you will have to connect (short) inputs 1 to 5 for the CFW300 to be commanded by the Caterpillar.

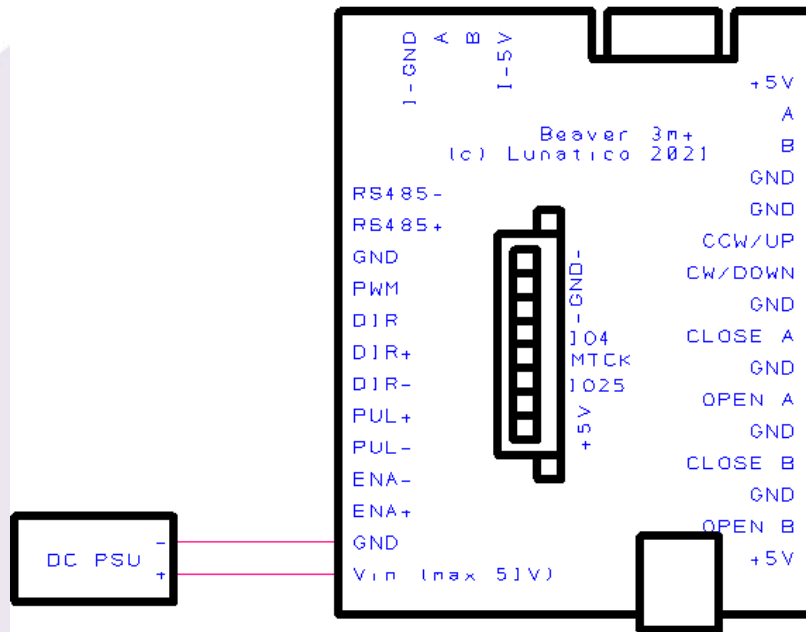


### Common elements to all boards

#### Power supply

You will need a 12 to 51V DC power supply. Up to 51V to simplify for users driving DC or stepper motors. Power, just for the board, 500mA. If you are using the same power supply to drive a DC or Stepper motor, you'll have to add their power requirements.

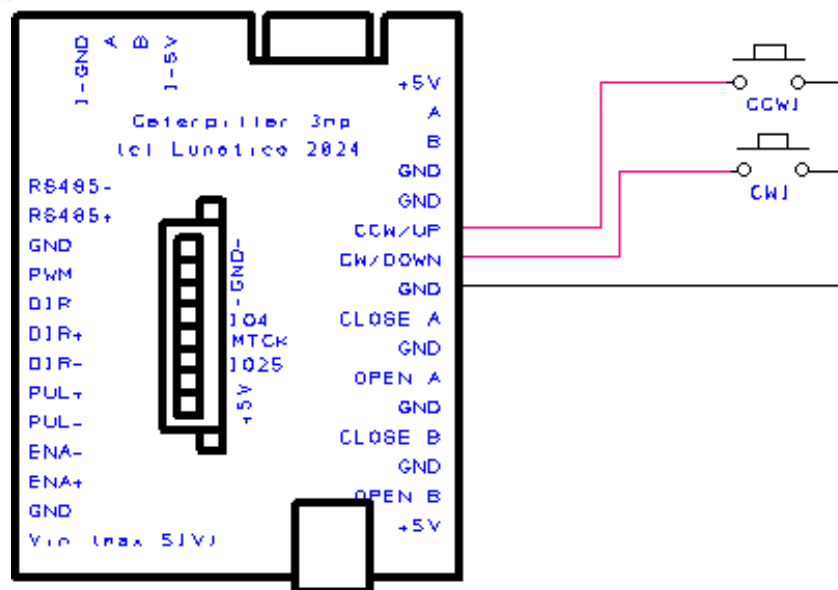
## Power supply



### Rotate / Open close buttons

You can wire two buttons (or a SPDT, center off, ON-OFF-ON rocker switch) to the board to manually operate the rotation or the shutter.

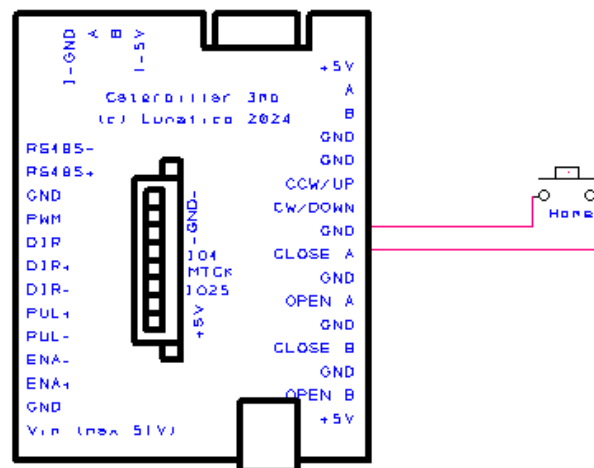
## Open / Close Rotation CW/CCW



## Home sensor (rotation board)

Both a mechanical or a hall-effect sensor (usually preferred) switches can be used. If a mechanical one is used, precautions must be taken so it is closed

### Mechanical home sensor



Popular NPN hall-effect sensors incorporate a LED that will light when the sensor is active - very convenient to test the system.

One sensor we have tested to work with the +5V from the Caterpillar board is the NJK 5002C - even if the labelling in its manual is confusing.

If your sensor requires more than 5V, you can get the positive supply from the board (check the voltages!).

### Hall - effect Home sensor

